

WNMG 080408 NX LT 1110S

T0004696

Material Group			Material Example	Hardness	D.O.C		Feed		Amax	Vc		Advised D.O.C	Advised Feed	Advised Vc
					min[mm]	max[mm]	min[mm/t]	max [mm/t]	[mm^2]	min [m/min]	max [m/min]	[mm]	[mm/t]	[m/min]
NiTi Alloy	Fe, Ni & Co Based	9	Incoloy 800	240 HB	0.5	2.1	0.18	0.35	0.67	30	50	1.6	0.27	30
			Inconel 700	250 HB	0.5	2.1	0.18	0.35	0.67	30	50	1.6	0.27	30
			Stellite 21	350 HB	0.5	2.1	0.18	0.35	0.67	30	40	1.6	0.27	30
	Ti Based	10	T40	-	0.5	2.1	0.18	0.35	0.67	40	60	1.6	0.29	45
			TiAl6V4	-	0.5	2.5	0.18	0.4	0.76	50	70	1.6	0.31	55